



GANDUS XS TUBE

FFS PACKAGING MACHINE

FROM LAYFLAT TUBE

VERSATILE

ERGONOMIC

OPERATOR'S FRIENDLY

STAINLESS STEEL VERSION AVAILABLE

TUBULAR PACKAGING MACHINE, DESIGNED AND MANUFACTURED FOR ALL TYPES OF NEUTRAL OR PRINTED POLYETHYLENE FILMS, ALSO WITH ANTISTATIC TREATMENT.

DEVELOPED FOR ALL APPLICATIONS THAT REQUIRE BOTH MAXIMUM SPEED AND SIMPLICITY IN THE FORMAT CHANGEOVER.

USE OF REELS OF DIFFERENT WIDTHS, WITHOUT PARTS DISASSEMBLY OR SETTINGS MODIFICATION.

AUTOMATIC FORMING OF THE BAG WITH OPENING UPWARDS.

BAG FILLING AND SUBSEQUENT SEALING ARE CARRIED OUT IN MANUAL BY STARTING THE MACHINE CYCLE BY BUTTON, OR AUTOMATICALLY.

RAPID REEL CHANGE, MAX 30 SECONDS.

ACTIVATION BAG CLOSURE IN MANUAL MODE FROM START PUNCH BUTTON WITH A MAGNETIC BASE TO ALLOW ITS PLACING IN THE MOST CORRECT POSITION.



APPLICATIONS

ALL PRODUCTS REQUIRING MAXIMUM SPEED, SIMPLE INFEEED, EASY FORMAT CHANGEOVER.



ADVANTAGES AND BENEFITS

Ultimate Efficiency, Speed, Flexibility, Reliability in Automatic Bagging Operations

QUICK, EASY, ECONOMIC PACKAGING OF DIFFERENT TYPES, SIZES AND SHAPES OF PRODUCTS AND BAGS.

SAFE PACKAGING OF FRAGILE AND DELICATE PRODUCTS.

USE OF TUBULAR FILM, TO REDUCE THE COST OF BUYING AND STORING BAGS IN MANY DIFFERENT SIZES.

EASY PRODUCT INFEEED.

WITH "NO FALL", EVEN FRAGILE AND DELICATE PRODUCTS CAN BE SAFELY PACKED.

INTEGRATION WITH FILLING SYSTEMS, PICK AND PLACE, PRINTING SYSTEMS, LABELLING MACHINES.

CUSTOMIZATION AT THE HIGHEST LEVELS.

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DIGITAL TOUCH SCREEN CONTROL DISPLAY TO EASILY PROGRAM ALL PRODUCTION SETTINGS AND PARAMETERS.

CHOICE OF LANGUAGE.

EASY SELECTION OF VALUES TO BE SET.

POSSIBILITY TO SAVE DIFFERENT WORK CONFIGURATIONS FOR IMMEDIATE ACCESS TO EVERY SINGLE JOB.



STANDARD EQUIPMENT

- CHECK THROUGH PLC AND FUNCTIONING DIAGNOSTIC ON COMMAND KEYBOARD
- SEALING BARS WITH MECHANICAL CLOSURE EQUIPPED WITH SAFETY DEVICE
- CONSTANTLY THROUGH PANEL ADJUSTABLE SEALING BARS PREHEATING
- OPENING SYSTEM FOR SMALL AND LIGHT BAGS
- IMMEDIATE CHANGE OF BAG LENGTH WITH CONTINUOUS ADJUSTMENT (FROM 50 TO 999 MM) FROM PANEL
- PRESELECTED BAG QUANTITY READER, WITH STOP WHEN THE PRESET NUMBER IS REACHED
- FUNCTION OF EMPY AND ON ONE SIDE OPEN BAGS PRODUCTION
- SELECTOR OF BAG GRIP JAWS INSERTION TO VARY THE INFEEED MOUTH
- WHEEL PUNCHER WITH 3 DIFFERENT DRILLING POSITIONS: RIGHTS, LEFT, CENTER.
- COUNTER
- INCLINED SLIDE
- MAGNETIC START BUTTON
- EQUIPPED WITH A PROTECTIVE PLEXIGLAS BARRIER



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KIND OF PRODUCED BAGS

BAGS WITH ONE OR TWO SEALINGS

BAGS WITH MORE SEALINGS

PACKAGINGS WITH EUROHOLE

POSSIBILITY OF EMPTY BAGS PRODUCTION TO BE USED OFFLINE.

ACCESSORIES

IN ADDITION TO THE STANDARD EQUIPMENT, A WIDE AND COMPLETE RANGE OF ACCESSORIES ARE AVAILABLE ON REQUEST, TO ALLOW THE UTMOST CUSTOMIZATION OF THE MACHINE.

VERSIONS

- STANDARD VERSION

- STAINLESS STEEL VERSION

- POSSIBILITY OF **SYNCHRONIZATION** WITH OTHER DEVICES.



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TECHNICAL FEATURES	XS TUBE 300	XS TUBE 500
REEL WIDTH	MM 80 - 300 MM 40 - 300 (UPON REQUEST)	MM 100 - 500 MM 60 - 500 (UPON REQUEST)
BAGS LENGTH	MM 25 - 999	MM 25 - 999
REEL MATERIAL	PE TUBULAR THICKNESS MM 0.06—0.13	PE TUBULAR THICKNESS MM 0.06—0.13
EXTERNAL REEL DIAMETER	MM 300	MM 300
INNER REEL DIAMETER	MM 55/75	MM 55/75
FRAME	PAINTED STEEL (INOX UPON REQUEST)	PAINTED STEEL (INOX UPON REQUEST)
SAFETY SENSORS	OPTICAL	OPTICAL
CYCLES/MIN	UP TO A 14 ACC. TO BAG LENGTH AND OPTIO- NALS	UP TO A 10 ACC. TO BAG LENGTH AND OPTIO- NALS
MOUTH OPENING ADJUSTMENT	FROM DIGITAL DISPLAY	FROM DIGITAL DISPLAY
BAS EXIT POSITION	ADJUSTABLE	ADJUSTABLE
CONTROL DISPLAY	TOUCH SCREEN	TOUCH SCREEN
MAX REEL WEIGHT	Kg 15	Kg 15
ELECTRICAL POWER	230 V SINGLE PHASE + EARTH	230 V SINGLE PHASE + EARTH
PNEUMATIC	0.5÷0,8 MPA (5÷8 BAR) NON LUBRICATED AIR	0.5÷0,8 MPA (5÷8 BAR) NON LUBRICATED AIR
AIR CONSUMPTION	~0,0017 M ³ /CICLO	0,0042M ³ /CICLO
POWER	Kw 2,5 WITHOUT ACCESSORIES	Kw 2,5 WITHOUT ACCESSORIES
DIMENSIONS	MM 860 x 1000 x 1000	MM 890 x 1510 x 1190
WEIGHT	Kg 130	Kg 150